# **REMARKS**

# I. Status of the claims

Upon entry of this amendment, claims 1-11 are pending.

Claim 2 has been canceled without prejudice or disclaimer.

Claim 1 has been amended to incorporate the subject matter from now-canceled claim 2, specifying that the claimed moisture-curable polyurethane hot-melt adhesive further comprises an aromatic polyester polyol (CII) which has a number average molecular weight of 400 to 3,500, a glass-transition temperature of 20°C or less, and is obtained by a reaction between polyol having a low molecular weight and a side chain(s), o-phthalic acid. Support for this amendment can be found in the original specification as published (US 2007/0232764) at p. 6, paragraphs [0072] and [0073]; and in original claim 2. Thus, no new matter is added by this amendment.

Accordingly, claim 7 has been amended to change its dependency from now-canceled claim 2 to claim 1.

New claim 11 specifies that the initial adhesive strength of the claimed adhesive is within a range of 5 to 10 N/25 mm as measured by a 180° tensile test. Support for this amendment can be found in the original specification as published, at p. 12, paragraph [0147]; and at Table 4, which appears at p. 13. Thus, no new matter is added by this amendment.

All amendments herein are made without prejudice or disclaimer as to all deleted subject matter. Applicants specifically reserve the right to pursue all deleted subject matter in one or more divisional and/or continuation application.

# II. Claim rejection under 35 U.S.C. § 112, second paragraph (indefiniteness)

Applicants note with thanks that the Examiner has withdrawn the rejection under 35 U.S.C. § 112.

# III. Claim rejection under 35 U.S.C. § 103(a) (obviousness)

Claims 1-3 and 6-10 remain rejected as allegedly obvious over Li et al. (U.S. patent 6,221,978; "Li") in view of Takahashi et al. (JP 5-51573; "Takahashi") when taken with DYNACOLL® polyester data from Degussa®. Applicants respectfully traverse.

Claim 1 as amended incorporates the subject matter of now-canceled claim 2. More specifically, claim 1 as amended, specifies that the claimed adhesive has, in addition to a long-chain aliphatic polyester polyol (A), an aliphatic polyether polyol (B), and an aromatic polyester polyol (CI), an aromatic polyester polyol (CII) which has a number average molecular weight of 400 to 3,500, a glass-transition temperature of 20°C or less, and which is obtained by a reaction between a polyol and o-phthalic acid. Applicants contend that neither Li nor Takahashi, or the combination thereof, teach or suggest the aromatic polyester polyol (CII) recited in claim 1 as amended. The Examiner asserts that Li teaches and additional aromatic polyester polyol (CII) at col. 7, lines 17-20, and that it has a glass transition temperature of 0 °C (Li, col. 4, lines 23-24). However, the aromatic polyester polyol taught in Li is not the same as that recited in claim 1 as amended. Li at col. 7, lines 17-20, discloses Dynacoll® 7340. Dynacoll® 7340 is a terephthalic acid structure, and it has a melting point of 96 °C (see Product Data Sheet for Dynacoll® 7340, available

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%C2%AE, and appended hereto as Exhibit 1). One of ordinary skill in the art would understand that if a polyester polyol with such a high melting point (such as Dynacoll® 7340) is used in the claimed adhesive, the initial and final adhesive strength inherently obtained for the claimed adhesive cannot be reached. One of ordinary skill in the art would further understand that this is true even if the polyester polyol in question (such as Dynacoll® 7340) has a glass transition temperature less than or equal to 0 °C. Thus, the skilled artisan could not use the Dynacoll® 7340 taught in Li and reach the claimed invention. And, Takahashi does not teach or suggest the aromatic polyester polyol (CII) recited in claim 1 as amended, either, so Takahashi cannot cure this

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Amendment dated March 30, 2009

After Final Office Action of November 28, 2008

deficiency of Li. Thus, neither Li or Takahashi teach or suggest the aromatic polyester polyol (CII) recited in claim 1, so Li and Takahashi cannot be combined to reach the claimed adhesive.

Moreover, claim 1 as amended specifies a aromatic polyester polyol (CII) that is obtained from a reaction between a polyol having and o-phthalic acid. One of ordinary skill in the art would understand that this reaction results in a aromatic polyester polyol that has a melting point that is much lower than that of the Dynacoll® 7340 taught in Li. The resulting low melting point endows the claimed adhesive with improved initial adhesive strength (between 5 to 10 N/25 mm). Thus, the Dynacoll® 7340 taught in Li cannot be the same as the aromatic polyester polyol (CII) recited in claim 1 as amended. Thus, claim 1 is not obvious over Li in view of view of Takahashi when taken with DYNACOLL® polyester data from Degussa®.

Claims 3 and 6-11 depend from claim 1 and thus incorporate all the limitations of claim 1. Accordingly, for the same reasons that claim 1 is not obvious over Li in view of view of Takahashi when taken with DYNACOLL® polyester data from Degussa®, claims 3 and 6-11 are not obvious over the combined references, either.

In addition, claim 11 is not obvious over Li in view of view of Takahashi when taken with DYNACOLL® polyester data from Degussa® for the additional reason that neither Li nor Takahashi teach or suggest any hot-melt adhesive that has the long-chain aliphatic polyester polyol (A), an aliphatic polyether polyol (B), an aromatic polyester polyol (CI), and an aromatic polyester polyol (CII), such as ingredients (A), (B), (CI) and (CII) found in the claimed adhesive, with an initial adhesive strength as measured by a 180° tensile test is within a range of 5 to 10 N/25 mm.

Thus, claims 1 (as amended), 3 and 6-11 are not obvious over Li and Takahashi (when taken with DYNACOLL® polyester data from Degussa®), and this rejection should be withdrawn.

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# **CONCLUSION**

In view of the foregoing, it is believed that remaining claims 1 and 3-11 are in condition for allowance and it is respectfully requested that the application be reconsidered and that all pending claims be allowed and the case passed to issue.

If there are any other issues remaining which the Examiner believes could be resolved through a Supplemental Response or an Examiner's Amendment, the Examiner is respectfully requested to contact the undersigned at the telephone number indicated below.

Dated: March 30, 2009

Respectfully submitted,

Andrew K. Holmes

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Attorneys/Agents For Applicant

# Exhibit 1

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# DYNACOLL® Technical Data Sheets

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DYNACOLL® has 22 material(s) in the MatWeb database.

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- Evonik Degussa DYNACOLL® 7150 Copolyester
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- Evonik Degussa DYNACOLL® 7361 Copolyester
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- Evonik Degussa DYNACOLL® 7365 Copolyester
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# Evonik Degussa DYNACOLL® 7340 Copolyester

Categories:

Polymer; Thermoplastic; Adhesives, Sealants, and Coatings; Polyester, TP

Material Notes:

DYNACOLL® 7000 products are linear copolyesters with primary hydroxyl functionality and

medium molecular weight.

Our DYNACOLL® 7000 product line is designed as a building block system, allowing the tailormade production of reactive hot melts (RHM). The 7300 series is a crystalline

#### **Vendors:**

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- Molecular Weight
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- Melting Point
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# **Evonik Degussa DYNACOLL® 7340 Copolyester**

Categories: Polymer; Thermoplastic; Adhesives, Sealants, and Coatings; Polyester, TP

Material DYNACOLL® 7000 products are linear copolyesters with primary hydroxyl functionality and

Notes: medium molecular weight.

KOH/g)

Our DYNACOLL® 7000 product line is designed as a building block system, allowing the tailormade production of reactive hot melts (RHM). The 7300 series is a crystalline

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Physical Properties Density	Metric 1.19 g/cc @Temperature 23.0 °C		Comments
Viscosity	1000 cP @Temperature 130 °C	1000 cP @Temperature 266 °F	
Molecular Weight	3500 g/mol	3500 g/mol	
Chemical Properties	Metric	English	Comments
Total Acid Number	<= 2.00	<= 2.00	[mg KOH/g]
Mechanical Properties Tensile Strength, Ultimate Elongation at Break	<b>Metric</b> 30.0 MPa 700 %		Comments with MDI; OH:NCO=1:2.15 with MDI; OH:NCO=1:2.15
Thermal Properties Melting Point Softening Point	Metric 96.0 °C 102 °C	English 205°F	Comments
Glass Temperature Flash Point	-40.0 °C >= 300 °C	-40.0 °F	
Descriptive Properties Hydroxyl Number (mg	27-34		

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